



Geon™ Vinyl Flexible B87FB

Flexible Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• Biocide		
Features	• Flame Retardant		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	• Sheet Extrusion

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.33	1.33	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (100% Strain)	1200 psi	8.27 MPa	ASTM D638
Tensile Strength ² (Break)	2200 psi	15.2 MPa	ASTM D638
Tensile Elongation ² (Break)	300 %	300 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness			ASTM D2240
Shore A	87	87	
Shore A, 15 sec	80	80	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-22.0 °F	-30.0 °C	ASTM D746
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Oxygen Index (0.125 in (3.18 mm))	25 %	25 %	ASTM D2863

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	375 to 395 °F	191 to 202 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	345 to 355 °F	174 to 179 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type IV, 20 in/min (510 mm/min)